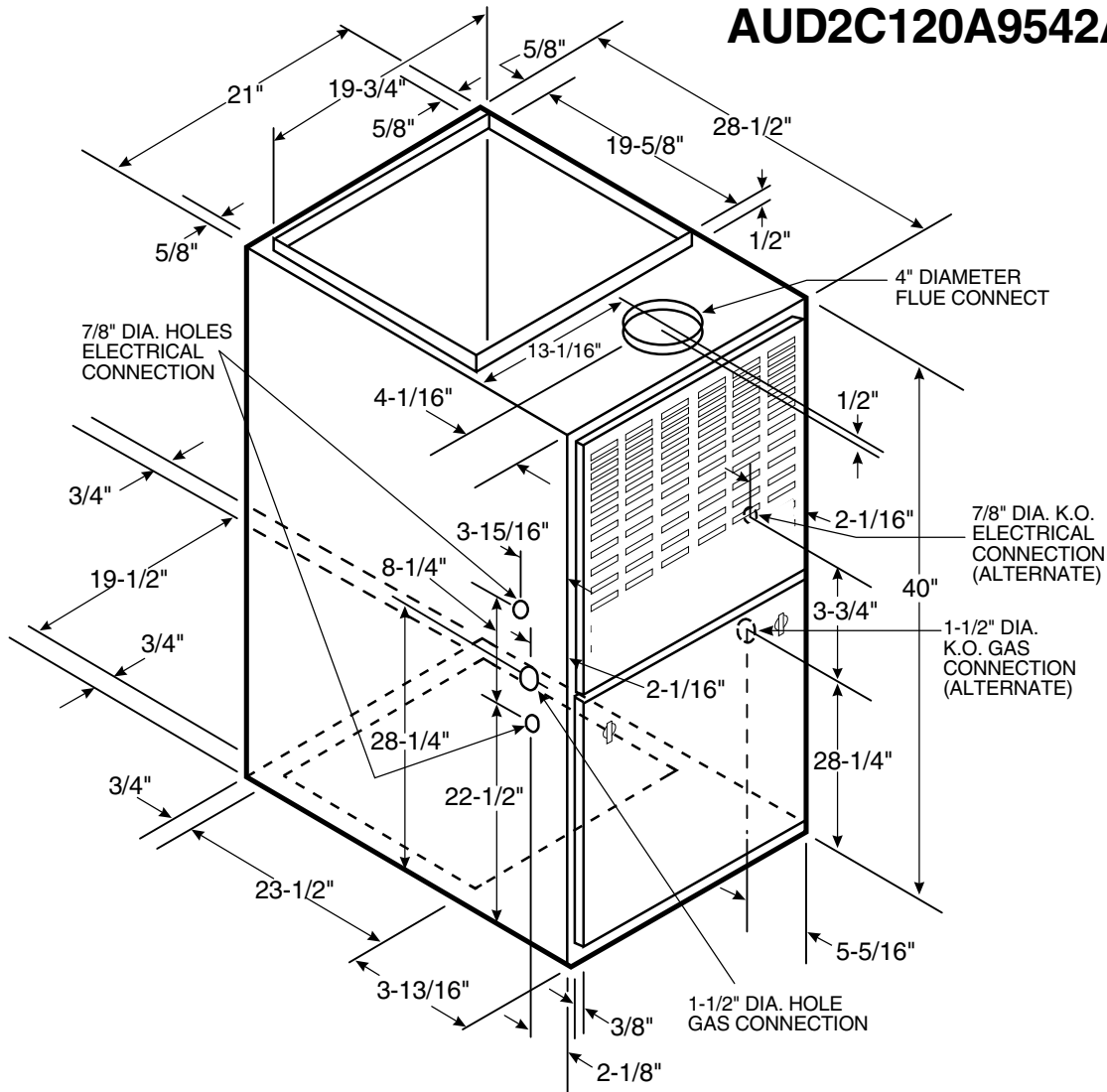


**SPECIFICATION**

**Upflow / Horizontal  
Gas Furnace - Induced  
Draft - 2 Stage Heat  
AUD2C120A9542A**



**FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.)**

MODEL	SPEED TAP	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90
AUD2C120A9542A	4 - HIGH - Black	2162	2130	2097	2067	2037	1976	1914	1833	1752
	3 - MED.-HIGH - Blue	1889	1881	1873	1839	1805	1776	1746	1670	1593
	2 - MED.-LOW - Yellow	1654	1643	1631	1619	1606	1572	1538	1483	1428
	1 - LOW - Red	1427	1421	1414	1400	1386	1357	1327	1285	1243

**CFM VS. TEMPERATURE RISE**

MODEL	CFM (CUBIC FEET PER MINUTE)										
	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400
AUD2C120A9542A	63	49	46	44	41	39	37	35	34	32	31

# General Data ①

<b>TYPE</b>	Upflow / Horizontal	<b>VENT COLLAR — Size (in.)</b>	4 Round
<b>RATINGS 2</b>		<b>HEAT EXCHANGER</b>	
1st Stage Input BTUH	78,000	Type-Fired	Alum. Steel
1st Stage Capacity BTUH (ICS) 3	62,400	-Unfired	
2nd Stage Input BTUH	120,000	Gauge (Fired)	20
2nd Stage Capacity BTUH (ICS) 3	95,000	<b>ORIFICES — Main</b>	
Temp. rise (Min.-Max.) °F.	35 - 65	Nat. Gas Qty. — Drill Size	6 — 45
<b>BLOWER DRIVE</b>	DIRECT	L.P. Gas Qty. — Drill Size	6 — 56
Diameter-Width (In.)	11 x 10	<b>GAS VALVE</b>	Redundant - Two Stage
No. Used	1	<b>PILOT SAFETY DEVICE</b>	
Speeds (No.)	4	Type	Hot Surface Ignition
CFM vs. in. w.g.	See Fan Performance	<b>BURNERS — Type</b>	Multiport Inshot
Motor HP	1/2	Number	6
R.P.M.	1075	<b>POWER CONN. — V/Ph/Hz ④</b>	115/1/60
Volts/Ph/Hz	115/1/60	Ampacity (In Amps)	13.2
<b>COMBUSTION FAN - Type</b>	Centrifugal	Max. Overcurrent Protection (amps)	20
Drive - No. Speeds	Direct - 2	<b>PIPE CONN. SIZE (IN.)</b>	1/2
Motor HP - RPM	1/60 - 3090 / 2225	<b>DIMENSIONS</b>	H x W x D
Volts/Ph/Hz	115/1/60	Crated (In.)	41-3/4 x 23 x 30-1/2
F.L. Amps	1.14 / 0.51	Uncrated (In.)	40 x 21 x 28-1/2
<b>FILTER — Furnished?</b>	No	<b>WEIGHT</b>	
Type Recommended	High Velocity	Shipping (Lbs.) / Net (Lbs)	176 / 165
Hi Vel. (No.-Size-Thk.) Shipped	1 - 20x25 - 1in.		

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3

② Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet; Ratings should be reduced at the rate of 4% for each 1000 feet above sea level.

③ Based on U.S. Government Standard Tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

## Mechanical Specifications

**NATURAL GAS MODELS**—Central heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

**SAFE OPERATION**—The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide extra safety.

**QUICK HEATING**—Durable, cycle tested, heavy gauge **aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

**BURNERS** — Multi-port, in-shot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

**INTEGRATED SYSTEM CONTROL**—Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

**AIR DELIVERY** — The multispeed, direct-drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

**STYLING** — **Heavy gauge steel and "wraparound" cabinet construction** is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil-faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

**FEATURES AND GENERAL OPERATION** — These High Efficiency Gas Furnaces employ a Hot Surface Ignition system, which eliminates the waste of a constantly burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- Low energy power venter.
- Vent proving differential switch.

American Standard Heating & Air Conditioning has a policy of continuous product and product data improvement and it reserves the right to change specifications and design without notice.

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Library	Unitary
Product Section	Furnaces
Product	Furnace
Model	AUD2
Literature Type	Submittal
Sequence	-
Date	08/09
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Supersedes	AUD2C120-SPEC-1