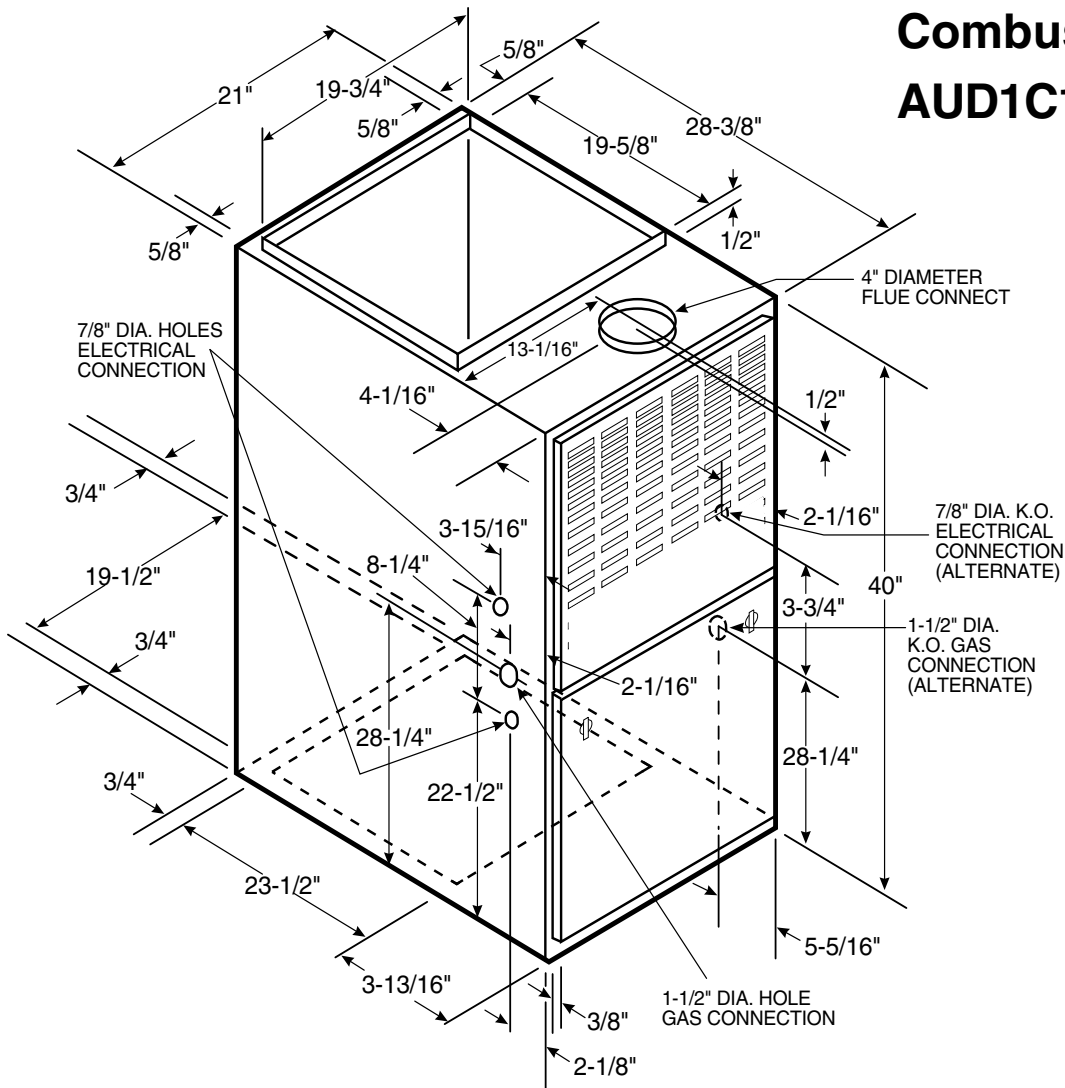


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# Specification

## Upflow / Horizontal Gas Furnace "Fan-Assisted Combustion"

### AUD1C120A9541A



**FURNACE AIRFLOW (CFM) VS. EXTERNAL STATIC PRESSURE (IN. W.C.)**

MODEL	SPEED TAP	0.10	0.20	0.30	0.40	0.50	0.60	0.70	0.80	0.90
AUD1C120A9541A	4 - HIGH - Black	2162	2130	2097	2067	2037	1976	1914	1833	1752
	3 - MED.-HIGH - Blue	1889	1881	1873	1839	1805	1776	1746	1670	1593
	2 - MED.-LOW - Yellow	1654	1643	1631	1619	1606	1572	1538	1483	1428
	1 - LOW - Red	1427	1421	1414	1400	1386	1357	1327	1285	1243

**CFM VS. TEMPERATURE RISE  
CFM (CUBIC FEET PER MINUTE)**

MODEL	1400	1500	1600	1700	1800	1900	2000	2100	2200
AUD1C120A9541A	63	59	56	52	49	47	44	42	40

# General Data ①

<b>TYPE</b>	Upflow / Horizontal
<b>RATINGS ②</b>	
Input BTUH	120,000
Capacity BTUH (ICS) ③	96,000
AFUE	80.0
Temp. rise (Min.-Max.) °F.	35 - 65
<b>BLOWER DRIVE</b>	DIRECT
Diameter-Width (In.)	11 x 10
No. Used	1
Speeds (No.)	4
CFM vs. in. w.g.	See Fan Performance
Motor HP	1/2
R.P.M.	1075
Volts/Ph/Hz	115/1/60
<b>COMBUSTION FAN - Type</b>	Centrifugal
Drive - No. Speeds	Direct - 1
Motor HP - RPM	1/50 - 3180
Volts/Ph/Hz	115/1/60
F.L. Amps	1.09
<b>FILTER — Furnished?</b>	No
Type Recommended	High Velocity
Hi Vel. (No.-Size-Thk.)	1 - 20x25 - 1in.

<b>VENT COLLAR — Size (in.)</b>	4 Round
<b>HEAT EXCHANGER</b>	
Type-Fired	Alum. Steel
-Unfired	
Gauge (Fired)	20
<b>ORIFICES — Main</b>	
Nat. Gas Qty. — Drill Size	6 — 45
L.P. Gas Qty. — Drill Size	6 — 56
<b>GAS VALVE</b>	Redundant - Single Stage
<b>PILOT SAFETY DEVICE</b>	
Type	Hot Surface Ignition
<b>BURNERS — Type</b>	Multiport Inshot
Number	6
<b>POWER CONN. — V/Ph/Hz ④</b>	115/1/60
Ampacity (In Amps)	13.4
Max. Overcurrent Protection (amps)	20
<b>PIPE CONN. SIZE (IN.)</b>	1/2
<b>DIMENSIONS</b>	H x W x D
Crated (In.)	41- 3/4 x 23 x 30-1/2
Uncrated (In.)	40 x 21 x 28
<b>WEIGHT</b>	
Shipping (Lbs.) / Net (Lbs)	176 / 164

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3

② Ratings shown are for elevations up to 2000 feet. For elevations above 2000 feet; Ratings should be reduced at the rate of 4% for each 1000 feet above sea level.

③ Based on U.S. Government Standard Tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

## Mechanical Specifications

**NATURAL GAS MODELS**—Central heating furnace designs are certified to ANSI Z21.47 / CSA 2.3 for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

**SAFE OPERATION**—The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide extra safety.

**QUICK HEATING**—Durable, cycle tested, heavy gauge **aluminized steel heat exchanger** quickly transfers heat to provide warm conditioned air to the structure. **Low energy power vent blower**, to increase efficiency and provide discharge of gas fumes to the outside, allows common venting with hot water heater.

**BURNERS** — Multi-port, in-shot burners will give years of quiet and efficient service. All models can be converted to **L.P. gas** without changing burners.

**INTEGRATED SYSTEM CONTROL**— Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service.

**AIR DELIVERY** — The multispeed, direct-drive blower motor, with sufficient airflow range for most heating and cooling requirements, will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed. (Fan relay and 35VA control transformer is standard).

**STYLING** — **Heavy gauge steel and "wraparound" cabinet construction** is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil-faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass.

**FEATURES AND GENERAL OPERATION** — These High Efficiency Gas Furnaces employ a Hot Surface Ignition system, which eliminates the waste of a constantly burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

- a. Low energy power venter.
- b. Vent proving differential switch.

*American Standard*

HEATING & AIR CONDITIONING

American Standard  
Heating & Air Conditioning  
6200 Troup Highway  
Tyler, TX 75707

Since American Standard Heating & Air Conditioning has a policy of continuous product and product data improvement, it reserves the right to change specifications and design without notice.



Library	-
Product Section	-
Product	Furnace
Model	AUD1
Literature Type	Submittal
Sequence	-
Date	08/09
File No.	AUD1C120-SPEC-1A
Supersedes	AUD1C120-SPEC-1